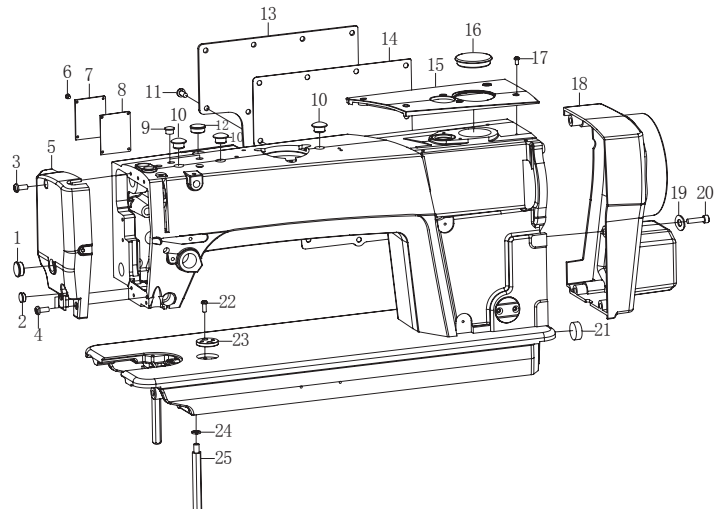
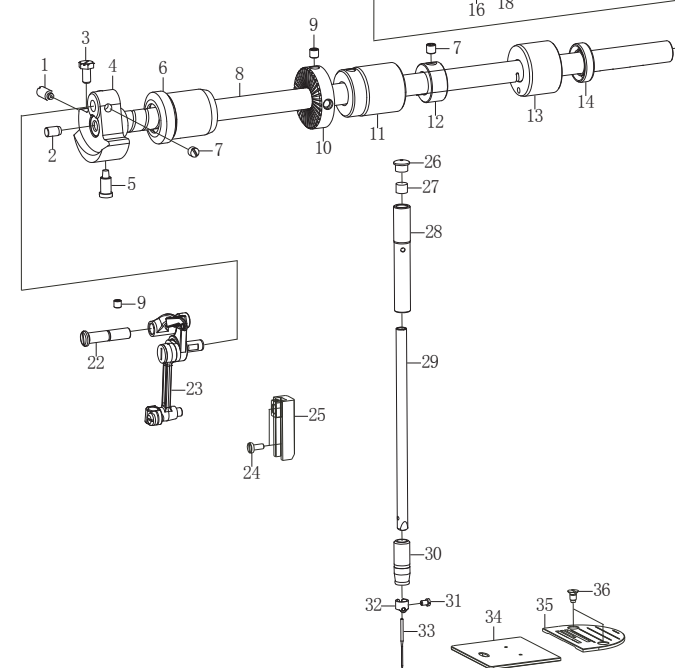
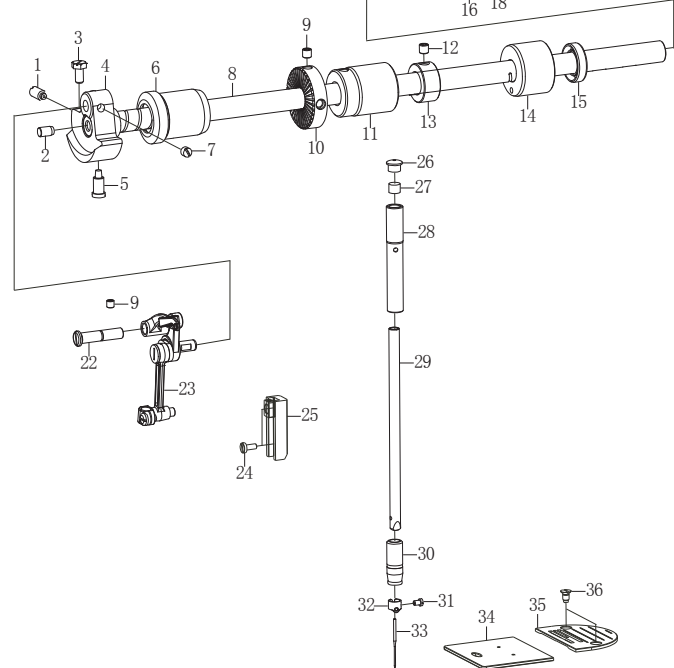
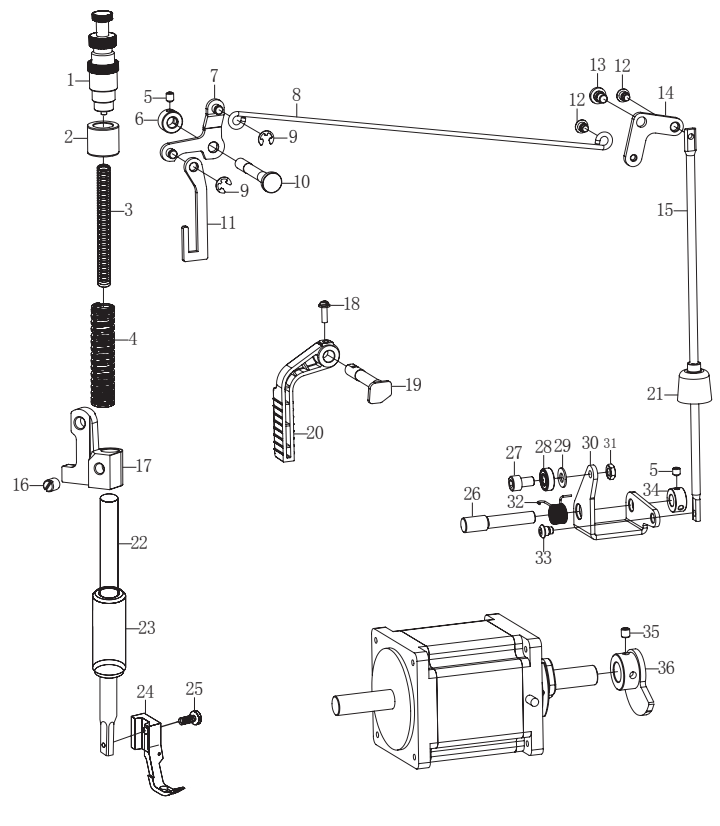
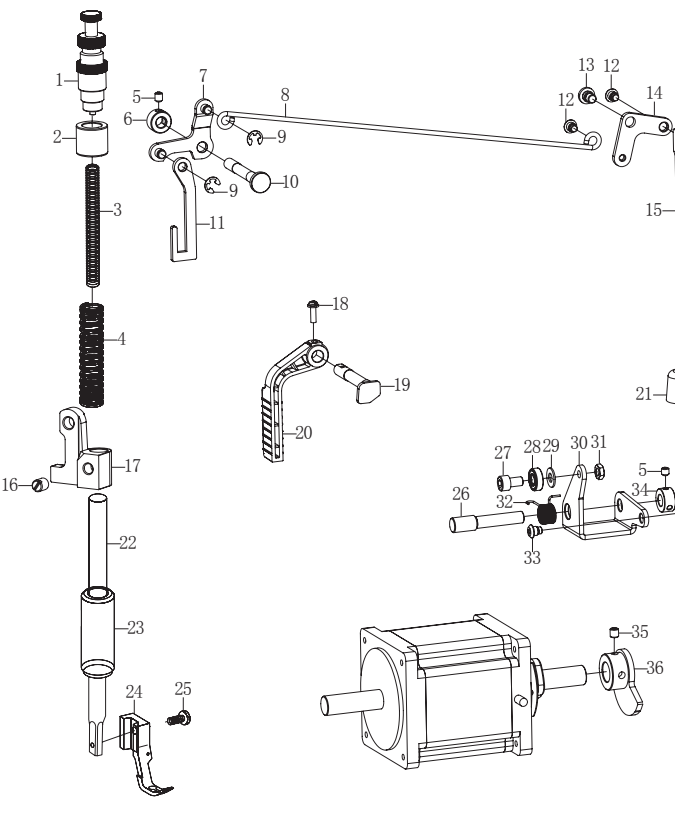
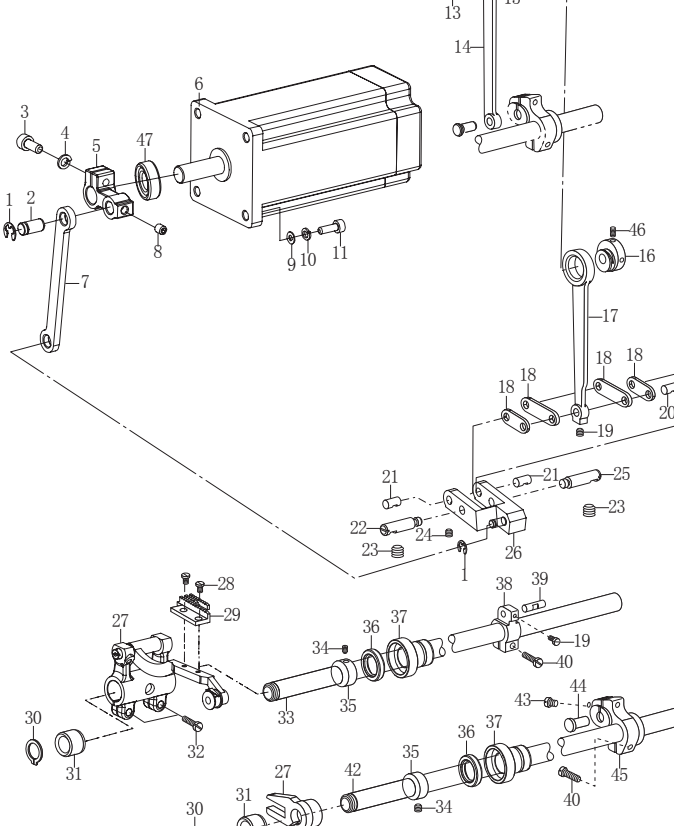
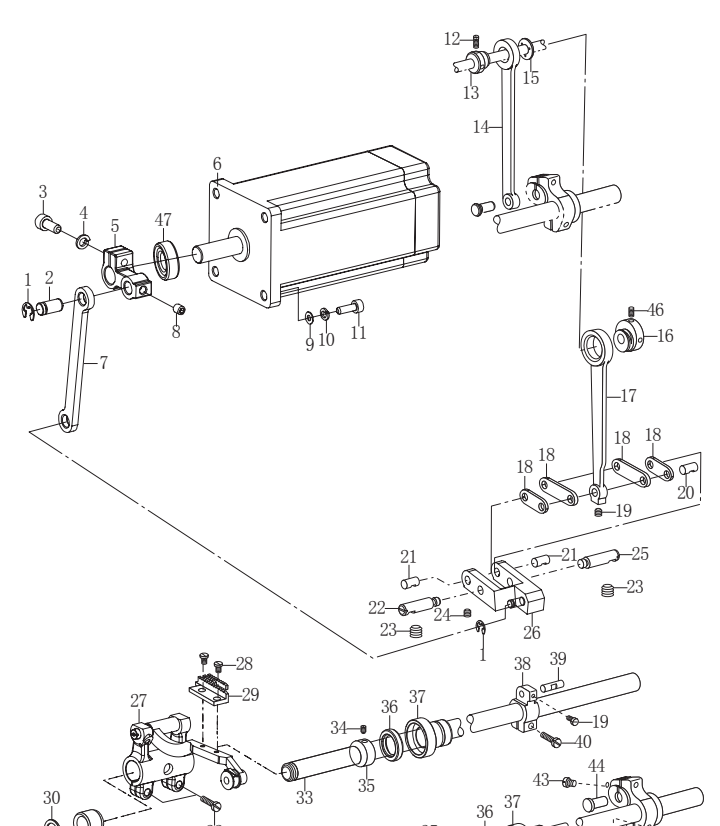
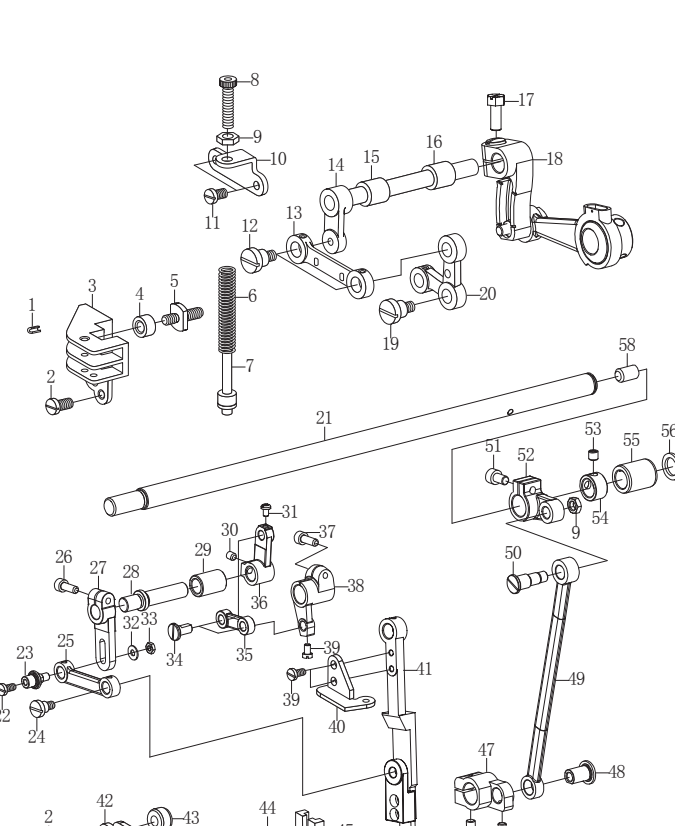
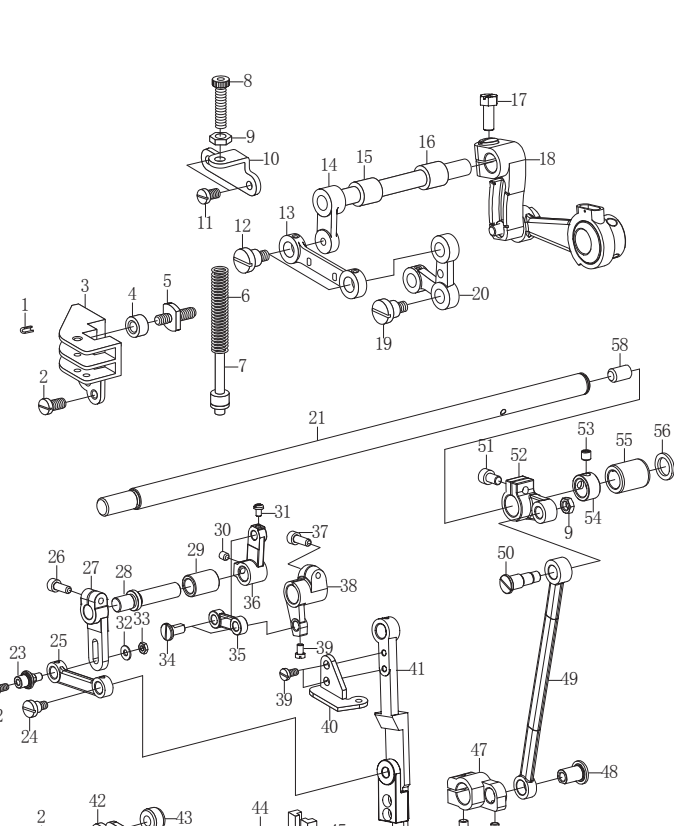


1.机体部分/Machine body	序号	图 号	数量	零 件 名 称	NAME OF PARTS	2.上轴装置/Shaft mechanism	序号	图 号	数量	零 件 名 称	NAME OF PARTS	2.上轴装置/Shaft mechanism	序号	图 号	数量	零 件 名 称	NAME OF PARTS
	1	103010201	1	橡皮塞 14.5	RUBBER CAP 14.5		1	101031601	1	螺钉 SM7. 14	SCREW PAN SM7. 14		30	101022201	1	针杆下套	NEEDLE BAR BUSH D
	2	124127601	1	橡皮塞 12.5	RUBBER CAP 12.5		2	101031901	1	橡皮塞 6.8	RUBBER CAP 6.8		31	101041001	1	螺钉SM3. 18	SCREW PAN SM3. 18
	3	101064001	1	螺钉SM4. 37×40-12	SCREW PAN SM4. 37×40-12		3	103020301	1	针杆曲柄夹紧螺钉	SCREW PAN SM6. 35		32	115023301	1	针杆过线环	NEEDLE BAR THREAD GUIDE
	4	103011001	2	螺钉SM4. 37×40-16	SCREW PAN SM4. 37×40-16		4	103021501	1	针杆曲柄	COUNTER WEIGHT		33	103022601	1	机针 DP×17 #21	NEEDLE DP×17 #21
	5	103010101	1	面板	FACE PLATE		5	101031801	1	螺钉 SM7. 14	SCREW PAN SM7. 14		34	103012401	1	推板组件	SLIDE PLATE COMPONENTS
	6	062401016	4	螺钉 M4×10	SCREW PAN M4×10		6	103020601	1	上轴前轴套	MAIN SHAFT BUSHING FRONT		35	103012502	1	针板	THREAD PLATE
	7	103013502	1	小窗板	SMALL WINDOW		7	101031701	3	螺钉 SM6. 35×40-6	SCREW PAN SM6. 35×40-6		36	115023501	2	螺钉 SM4. 37	SCREW SM4. 37
	8	103013601	1	小窗板垫	SMALL WINDOW PAD		8	103020101	1	上轴	MAIN SHAFT						
	9	115011401	2	橡皮塞 8.5	RUBBER CAP 8.5		9	012060832	3	螺钉 M6×8	SCREW PAN M6×8						
	10	101011001	3	橡皮塞 12.2	RUBBER CAP 12.2		10	115021201	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL						
	11	062501216	9	螺钉 M5×12	SCREW PAN M5×12		11	168020901	1	上轴中轴套	BUSHING INTERMEDIATE						
	12	115010701	1	橡皮塞 15.5	RUBBER CAP 15.5		12	101032501	1	上轴挡圈	THRUST COLLAR						
	13	115010401	1	后盖板	REAR COVER		13	101032701	1	上轴后轴套	MAIN SHAFT BUSHING READ						
	14	115010501	1	后盖板垫	GASKET		14	115024001	1	油封	OIL SEAL						
	15	168012001	1	顶盖	UPPER COVER		15	124025102	1	主轴电机组件	SPINDLE MOTOR ASSEMBLY						
	16	168010901	1	橡皮塞 37.8	RUBBER CAP 37.8		16	025050132	3	垫片	WASHER						
	17	168012501	5	螺钉 M3×8	SCREW PAN M3×8		17	028050246	3	弹簧垫圈 T5	SPRING WASHER T5						
	18	025050132	4	垫片	WASHER		18	018501632	3	螺钉 M5×16	SCREW PAN M5×16						
	19	103013301	1	电机罩	MOTOR COVER		19	124025202	1	手轮	HANG WHEEL ASM						
	20	018502032	4	螺钉 M5×20	SCREW PAN M5×20		20	115025401	1	螺钉 SM8. 73	SCREW PAN SM8. 73						
	21	101011401	1	橡皮塞 21	RUBBER CAP 21		21	014760832	2	螺钉 SM5. 95×28-8	SCREW PAN SM5. 95×28-8						
	22	101013201	1	螺钉 SM4. 37×40-5. 5	SCREW PAN SM4. 37×40-5. 5		22	103021301	1	挑线杆轴	THREAD TAKE-UP SHAFT						
	23	101012601	1	卷边器座	EDGE WINDING DEVICE		23	103021201	1	挑线杆组件	THREAD TAKE-UP LEVER ASM						
	24	028060246	2	弹簧垫圈 T6	SPRING WASHER T6		24	115024601	2	螺钉 SM3. 57	SCREW PAN SM3. 57						
	25	180011201	2	脚柱 B	BED SCREW STUD		25	103022801	1	滑块槽组件	SLIDE BLOCK SLOT ASSY						
							26	115010801	1	橡皮塞 8.5	RUBBER CAP 8.5						
							27	115025601	1	油毡	FELT						
							28	101040301	1	针杆上套	NEEDLE BAR BUSH U						
							29	101040404	1	针杆	NEEDLE BAR						
3.压脚装置/Presser foot mechanism	序号	图 号	数量	零 件 名 称	NAME OF PARTS	3.压脚装置/Presser foot mechanism	序号	图 号	数量	零 件 名 称	NAME OF PARTS	4.送料装置/Feed mechanism	序号	图 号	数量	零 件 名 称	NAME OF PARTS
	1	103032102	1	调压螺钉组件	PESSER ADJUSTING SCREW		31	021600306	1	螺母 M6×0. 75	NUT M6×0. 75		1	048050342	2	卡簧 E5	RING E5
	2	103031501	1	压紧杆轴套U	PRESSER BAR U		32	168033801-1	1	压脚复位簧	SPRING		2	103046101	1	连杆销	STUD
	3	103032701	1	辅助调压弹簧	SPRING		33	168031301	1	轴位螺钉 SM4. 76×32	SCREW PAN SM4. 76×32		3	018501236	1	螺钉 M5×12	SCREW PAN M5×12
	4	103032001	1	压紧杆导架弹簧	SPRING		34	168033501	1	曲柄轴挡圈	SET SCREW COLLAR		4	028050246	1	弹簧垫圈 T5	WASHER T5
	5	014500632	4	螺钉 M5×6	SCREW PAN M5×6		35	012600636	2	螺钉 M6×0. 75-6	SCREW PAN M6×0. 75-6		5	103043301	1	针距调节曲柄	NEEDLE PITCH ADJUSTMENT CRANK
	6	124051101	1	紧圈	SET SCREW COLLAR		36	103034001	1	抬压脚凸轮	HAND LIFTER CAM		6	103040601	1	倒缝电机	REVERSE SWITCH MOTOR
	7	103030501	1	抬压脚前杆	HANK LIFTER LINK							7	103045901	1	倒缝连杆	F-REGULATOR CONNECT ROD	
	8	103030901	1	抬压脚拉杆	LIFTING LEVER LINK							8	014500632	1	螺钉 M5×6	SCREW PAN M5×6	
	9	048050342	2	卡簧 E5	SNAP RING E5							9	025040132	4	垫圈	WASHER T5	
	10	103031001	1	前杠杆销	FRONT LEVER PIN							10	028040246	4	弹簧垫圈 T4	WASHER T4	
	11	103030602	1	抬压脚吊钩	PRESSER FOOT HOOK							11	018401632	4	螺钉 M4×16	SCREW PAN M4×16	
	12	115034301	2	轴位螺钉 SM4. 76	SCREW PAN SM4. 76							12	103046701	3	抬牙凸轮螺钉	SCREW PAN	
	13	101052301	1	后杠杆轴位螺钉	SCREW							13	103046601	1	抬牙凸轮	LIFT CAM	
	14	167052401	1	抬压脚后杆	KNEE LIFTER LEVER							14	103046901	1	抬牙连杆	LIFTING ROD	
	15	103031301	1	抬压脚顶杆	CONNECTING ROD VERTICAL							15	103046801	1	凸轮隔离片	CAM SPACER	
	16	013760532	1	螺钉 SM5. 95×28-5	SCREW PAN SM5. 95×28-5							16	103044901	1	送布凸轮	FEED CAM	
	17	103031801	1	压紧杆导架	NEEDLE BAR GUIDE BAACKET							17	103045001	1	送布连杆	FEEDING LINK	
	18	115032001	1	螺钉 M3. 5×12	SCREW PAN M3. 5×12							18	103045301	1	长短连杆组件	CONNECTING ROD ASSEMBLY	
	19	103030301	1	抬压脚扳手轴	PRESSER FOOT LIFTER SHAFT							19	101062601	2	螺钉 SM4. 37×40-7	SCREW PAN SM4. 37×40-7	
	20	103030101	1	抬压脚扳手	LIFTING LEVER							20	103045201	1	曲柄连杆长销	CRANK CONNECTING ROD LONG PIN	
	21	168033601	1	膝控提升杆橡皮塞	RUBBER CAP							21	103045601	1	曲柄连杆短销	CRANK CONNECTING ROD SHORT PIN	
	22	103031701	1	压紧杆	PRESSER BAR							22	101061501	1	送料摆动板座右销	ADJUSTING LINK PULCRUM SHAFT	
	23	103031601	1	压紧杆轴套	PRESSER BAR BUSH							23	014060632	2	螺钉 M6×6	SCREW PAN M6×6	
	24	103032301	1	小压脚	SMALL PRESSER FOOT							24	101062401	2	螺钉 SM3. 57×40-6	SCREW PAN SM3. 57×40-6	
	25	103032401	1	螺钉 SM3. 57	SCREW PAN SM3. 57							25	168041301	1	切换器右销	SWITCHER RIGHT PIN	
	26	168033101	1	抬压脚曲柄轴	PRESSER FOOT CRANK SHAFT							26	103044101	1	针距调节座	STITCH ADJUSTMENT SEAT	
	27	018601232	1	螺钉 M6×0. 75-12	SCREW PAN M6×0. 75-12							27	103040201	1	牙架组件	FEED BAR ASSY	
	28	169034001	1	轴承	BEARING							28	115047001	2	螺钉 SM3. 18	SCREW PAN SM3. 18	
	29	025060236	1	垫片	WASHER							29	115046901	1	送布牙	FEED DOG	
	30	103031401	1	抬压脚驱动曲柄	PRESSER FOOT DRIVING CRANK							30	048140142	2	卡簧 C14	RING C14	
4.送料装置/Feed mechanism	序号	图 号	数量	零 件 名 称	NAME OF PARTS	5.上送料装置/Upper feeding device mechanism	序号	图 号	数量	零 件 名 称	NAME OF PARTS	5.上送料装置/Upper feeding device mechanism	序号	图 号	数量	零 件 名 称	NAME OF PARTS
	31	103041101	2	抬牙、送布轴套	FEED ROCKER SHAFT METAL		1	103050101	2	弹性圆柱销	ELASTIC CYLINDRICAL PIN		32	025050132	1	垫圈	WASHER
	32	101062601	1	螺钉 SM4. 37	SCREW PAN SM4. 37		2	101064001	4	螺钉 SM4. 37×40-12	SCREW PAN SM4. 37×40-12		33	021500106	1	螺母 M5	NUT M5
	33	103040901	1	送布轴	FEED ROCKER SHAFT		3	103052001	1	提升压脚导位板	GUIDE PLATE		34	115043801	2	连杆轴	CONNECTING ROD SHAFT
	34	014770632	4	螺钉 SM6. 35×40-6	SCREW PAN SM6. 35×40-6		4	103050401	1	滚柱	ROLLER		35	103051701	1	摆动连杆	SWING LINK
	35	101062901	2	送布轴挡圈	SET SCREW COLLAR		5	103050501	1	送料曲柄导柱轴	FEEDING CRANK GUIDE PIN		36	103051601	1	摆动摇杆	SWING ROCKER
	36	125064301	2	油封	OIL SEAL		6	103050601	1	摆动脚调压杆弹簧	SPRING		37	101062701	1	螺钉 SM4. 76×28-12	SCREW PAN SM4. 76×28-12
	37	168043001	2	抬牙、送布轴中套	FEED ROCKER SHAFT METAL		7	103050701	1	调压杆弹簧导柱	SPRING GUIDE POST		38	152300201	1	针杆摆动曲柄	NEEDLE CLAMP ASSY L 1/4
	38	103041401	1	送布轴曲柄（右）	FEED SHAFT CRANK (RIGHT)		8	103050801	1	摆压脚调压螺钉	PRESSURE REGULATING SCREW		39	101062401	3	螺钉 SM3. 57×40-6	SCREW SM3. 57×40-6
	39	103041501	1	送布曲柄短销	FEEDING CRANK SHORT PIN		9	101063701	2	摆压脚调压螺母	PRESSURE REGULATING NUT		40	103053801	1	提升压脚导柱定位板	POSITIONING PLATE
	40	101063501	2	螺钉 SM4. 76×28-15	SCREW PAN SM4. 76×28-15		10	103052701	1	摆压脚调压螺钉架	REGULATING SCREW RACK		41	103054001	1	摆压脚杆组件	SWING FOOT BAR ASSY
	41	101064001	1	螺钉 SM4. 37×40-12	SCREW PAN SM4. 37×40-12		11	101062601	2	螺钉 SM4. 37×40-7	SCREW PAN SM4. 37×40-7		42	103054101	1	提升压脚连接压板	PRESSURE PLATE
	42	103042301	1	抬牙轴	FEED DRIVING SHAFT		12	103051102	2	曲柄连杆螺钉	SCREW PAN		43	103054203	2	连接压板垫圈	WASHER
	43	101110301	1	螺钉 SM4. 76×28-17	SCREW PAN SM4. 76×28-17		13	103051203	1	压脚送料曲柄连杆	CRANK CONNECTING ROD		44	103054301	1	压脚螺钉	PRESSER FOOT SCREW
	44	103042901	1	抬牙轴曲柄铰链轴	CRANK HINGE SHAFT		14	103051901	1	压脚升降曲柄组件	LIFTING CRANK ASSEMBLY		45	103054401	1	摆压脚	SWING FOOT
	45	103043001	1	抬牙后曲柄	CRANK		15	103055401	1	压脚提升轴前套	LIFTING SHAFT FRONT SLEEVE		46	101062701	1	螺钉 SM4. 76×28-12	SCREW PAN SM4. 76×28-12
	46	103044801	3	送布凸轮螺钉	SCREW PAN		16	103055301	1	压脚提升轴后套	LIFTING SHAFT BACK SLEEVE		47	103054701	1	送布轴曲柄（中）	FEED SHAFT CRANK
	47	169041101	1	油封 10×19×7	OIL SEAL 10×19×7		17	103052501	1	偏心轮曲柄销	SCREW PAN		48	103054801	1	送布轴曲柄销	CRANK PIN OF FEED SHAFT
							18	103052301	1	压脚升降偏心轮组件	ECCENTRIC WHEEL ASSEMBLY		49	103054501	1	摆压脚大连杆	PRESSER FOOT DALIAN LEVER
							19	103053001	1	摆压脚杆螺钉	SCREW PAN		50	103055001	1	压脚摆动后曲柄螺钉	CRANK SCREW
							20	103051801	1	压脚送料曲柄	PRESSER FOOT FEED CRANK		51	018061232	1	螺钉 M6×12	SCREW M6×12
							21	103055901	1	压脚摆动轴	PRESSER FOOT SWING SHAFT		52	103052201	1	压脚摆动后曲柄	CRANK AFTER SWING
							22	103052601	1	摆动曲柄销螺钉	SCREW PAN		53	041770632	2	螺钉 SM6. 35×40-7	SCREW SM6. 35×40-7
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