

**DUMA** 杜马

POWER 系列

双步进智能平缝机

Double Step Smart Lockstitch Machine

1968BIU



匠心制作, 所以精致  
Crafty, so exquisite

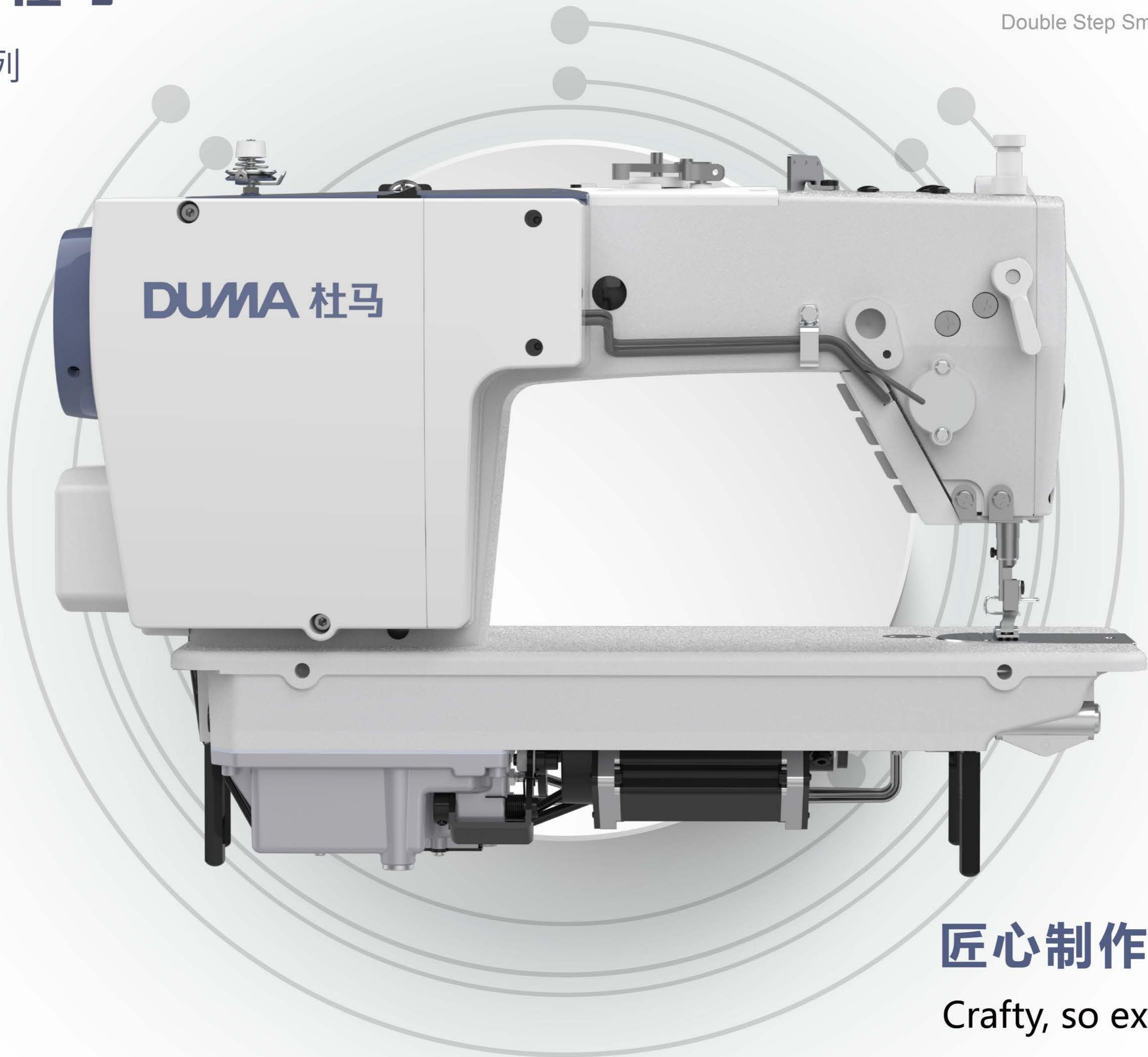
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# 1968BIU基本配置

4.3寸液晶屏

四键按键

超耐磨针杆

LED照明灯

电子膝靠



DUMA  
POWER

1968BiU

通轴传动

可视油窗

密封油盒

## ■超耐磨针杆

DLC needle bar

采用黑金刚针杆，可有效减少漏油并极大限度延长使用寿命。

Adopt DLC needle bar, reduce oil leakage and greatly extend using life.

## ■LED照明灯

LED light

触手可及，亮度可调。

Convenient & with adjustable brightness.

## ■四键按钮

Four buttons

配有四个按键，方便进行加固、补针(补1针，补1/2针，1/4针)倒缝操作。

With four button it is convenient to reinforce and bartacking,fill needle(1,1/2,1,4).

## ■4.3寸液晶屏

4.3 inch LCD screen

液晶显示触摸屏功能齐全，操作简便明了。

The LCD touch screen has complete functions and the operation is simple and clear.



## ■密封油盒

Sealed oil tank

清洁缝纫,避免油污造成的缝料污染,同时可减小整机运作时的噪音;

Cleaning sewing, it avoid cloth dirty from oil, meantime reduce noisy when machine working.

## ■可视油窗

Visual oil window

可以确认油的剩余用量。

It's easy to confirm the amount of the remaining oil.

## ■电子脚靠

Electronic footrest

不改变工人的操作习惯，实现轻松抬压脚。

It is easy to lift the presser foot and no need to change worker's sewing habit.



DM1968Biu

(DB×1) #7~#16

0-6

6-10

★

★

★

★

-

★

★

5000

620x280x545

44.1/38

# 1968BIU性能展示



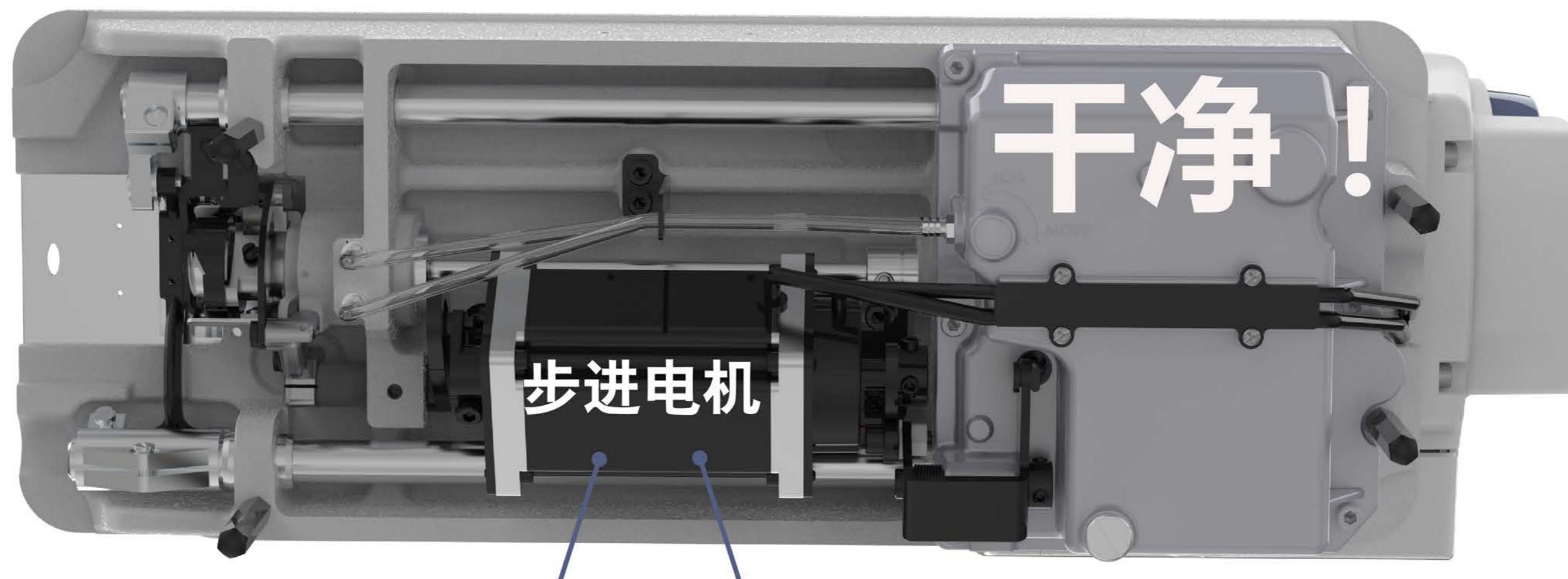
Step motor bidirectional driven technology (patent):

**(专利技术) :一个马达完成切线和抬压脚动作。**

One step motor control trimming and pressing foot lifter work .

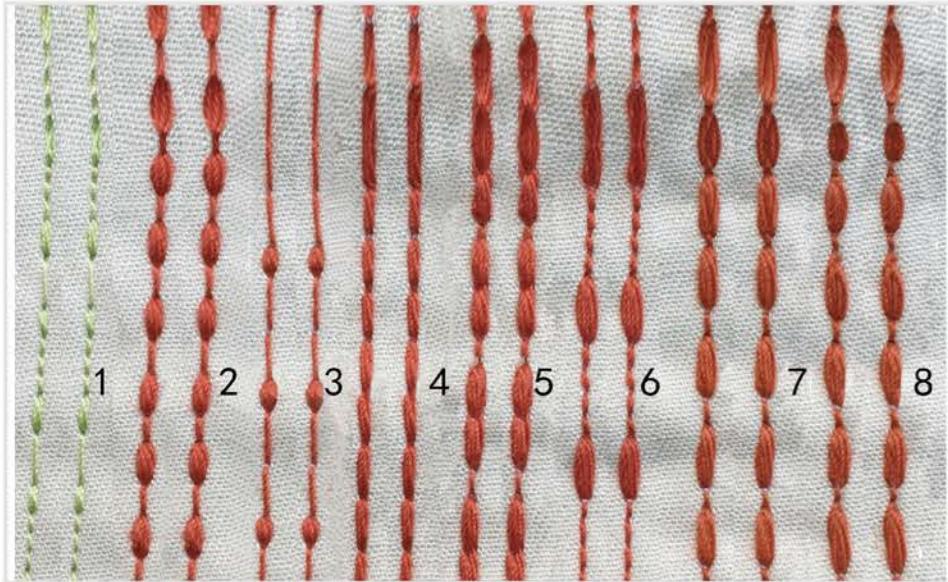
**可靠的切线机构：采用步进马达驱动，结构简单、切线稳定，声音轻柔；**

The unique thread trimmer device:Adopt step motor to drive, stable, light noise and convenience on maintenance.



**剪线**  
Trimming

**抬压脚**  
Presser foot up/down



①

**花样缝：由于步进马达控制,1968BIU可以自己设定产生8种不同线迹,精准的送料行程,可以实现针迹重合的加固缝.**

Due to the stepping motor control, the 1968BIU can be set to produce 8 different stitches. Accurate feeding stroke can realize reinforcement seam with overlapping stitches.



②

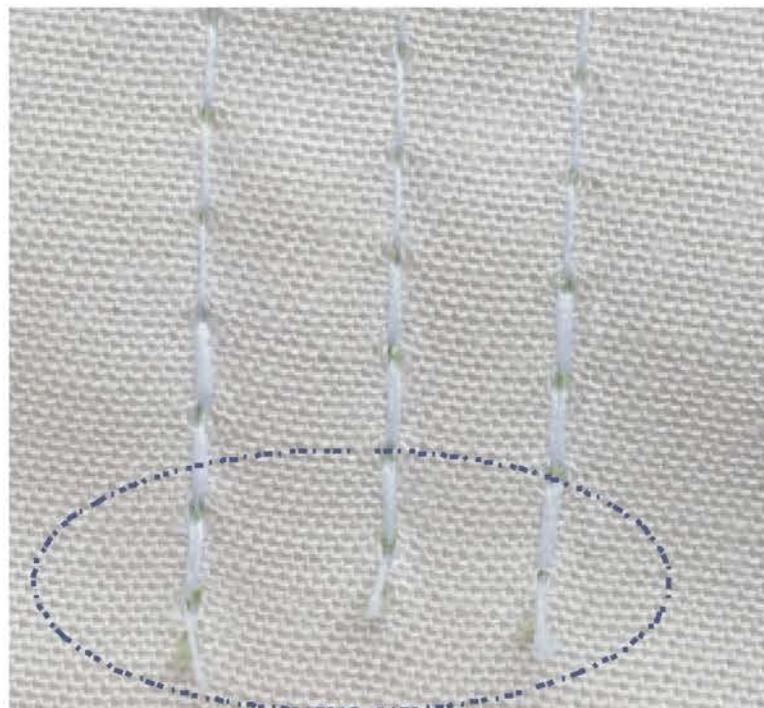
**前后密针缝：缝制起始/终止端锁小针距线迹,有效缩短留在缝料.上的线头长度,防止线头散出.**

With the function of locking for start and after trimming, effectively shorten the stitch length, prevent off-thread



③ 短线头：采用电机驱动的双动刀剪线机构,可在机针正下方完成剪线缝纫后的线头最短可达3mm,可有效减少人工剪线的工作量。

Double round knife trimmer system, thus realized after trimmer thethread  $\leq 3\text{mm}$ .



④ 起缝小鸟巢不脱线：步进驱动的切线机构,加上优化的切刀机构,可以使留在针上的线头长度既短又稳定,使第二次起缝时的小鸟巢明显变小,且不脱线,实现无需人工再处理的漂亮缝纫品质。

Small bird nest:Using the unique trimmer device to achieve small bird nest. Step motor trimming system that make the thread short and stable.

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